## Instructions for using the SC-1530

0 Enter the test

Press the SET, default password 1111 short

## 1 PARAM SET

- 1.1 HRDWR Set
- 1.1.1 Net Set
  - 1.1.1.1 DHCP (Dynamic Host Configuration protocol)

It is convenient to obtain IP, when the computer is connected to the router, when it is automatically set to connect to the computer. However, because the IP of the scale is fixed, the IP on the computer and the scale on the computer do not meet. You need to regain the IP. of the current scale every time the software is opened on the computer

Set to otherwise the IP, is not automatically acquired so that you need to set up the scale IP consistent with the computer (the first three parts at the beginning).

1.1.1.2 IP Set (IP settings)

Press check, to enter the IP setting, set the IP (the first 3 parts must have the same last digit as the LAN IP with any number between 001 and 254), press check to confirm.

1.1.1.3 SubNet Mask Set(subclose mask)

Press check to enter the setting, generally do not need to modify, keep consistent with the LAN

1.1.1.4 Default Gateway Set(default gateway)

Press check to enter the setting, generally do not need to modify, keep consistent with the LAN

1.1.1.5 wifi set

There is no WIFI module on our scale, there is a need for me to add

- 1.1.2 Systme Date set(system time setting)
- 1.1.2.1 Yr Set (year setting)

Press check to enter the settings, set the current year, and press check to display (Mth Set)

1.1.2.2 Mth Set

Press check to enter the settings, set the current month, press check Display (Dy Set)

1.1.2.3 Dy Set

Press check to enter the settings, set the current date, and press check to display (TM Set)

1 1 2 3 TM Set

Press check to enter the settings, set the current time, press check Display (Yr Set), and end.

1.1.3 Edit DIS Timeout(Set operation timeout time in seconds)

Press check to enter the settings, set the seconds, and press check, to end.

1.1.4 LCD Constrast Set(contrast setting, the higher the clearer, the default level 4, recommended not to change)

Press check to enter the settings, and  $\uparrow \downarrow$  to select, and press check to finish.

1.1.5 Edit LCD AD(Setup display ads)

Press check to enter the setting, you can choose to enter Chinese English (case), adjust by pressing † number 45, enter the desired content (press C when you need to be deleted), and

press check

1.1.6 Char Move Speed(The rolling speed of the word on the display, the default 3)

Press check to enter the settings, press check, "↑" ↓ to select, and press check to end.

1.1.7 Scale Num Set(setting scale number 1,2,3 number)

Press check to enter the settings, set the scale number, and press check, to end.

- 1.1.8 Key Funcs Set(function key settings)
- 1.1.8.1 PLU Key Func (F key set, closed by default, set whether the F key takes effect)

Press check to enter the settings, ↑ ↓ to select, and press check to finish.

1.1.8.2 Hot key Edit(hot key setting, closed by default, open the case can press a long hot key to set the hot key directly on the scale)

Press check to enter the settings,  $\uparrow$   $\downarrow$  to select, and press check to finish.

1.1.9 Prt Mchn Msg(Print the scale-related network information)

Press check to print a label that displays the network information about the scale

- 1.2 Print-Set(print settings)
  - 1.2.1 Paper Take Alert(Take the paper for detection)

Press check to enter the settings, ↑ ↓ to select, and press check to finish.

1.2.2 No Paper alert(missing paper detection)

Press check to enter the settings,  $\uparrow \downarrow$  to select, and press check to finish.

1.2.3 Gap Sensor Adjust(seam scale sensitivity adjustment, do not modify)

Press check to enter the settings,  $\uparrow$   $\downarrow$  to select, and press check to finish.

1.2.4 Prt mode set (Print mode setting, Pre Feed Mode(preview mode), Pre print Mod(preprint mode), Pre Back Mode(preregression mode), Nrml Mode(normal mode))

Press check to enter the settings, ↑ ↓ to select, and press check to finish.

1.2.5 Pre Prt Len set (preprint length, previously selected, effective in preprint mode, in mm)

Press check to enter the settings, press Value to select values (C to delete) and press check to end.

1.2.6 Paper Align( adjust the location of printed content on the paper)

Press check to enter the settings, ↑ ↓ to select, and press check to finish.

1.2.7 Prt Density(print concentration)

Press check to enter the settings, ↑ ↓ to select, and press check to finish.

1.2.8 Prt Speed(print speed, the default maximum speed)

Press check to enter the settings, press Value to select values (C to delete) and press check to end.

1.2.9 Cont Print Mode (continuous printing, which is after a product label is printed, you can lock PLU code and put the same product, you can print directly without entering PLU code)

Press check to enter the settings, ↑ ↓ to select, and press check to finish.

1.2.10 Paper Type (paper type, the default label paper, without modification)

Press check to enter the settings,  $\uparrow$   $\downarrow$  to select, and press check to finish.

1.2.11 Print Test Page(print test page to check for a problem with the print head)

Press check to enter the settings, and press check to print.

- 1.3 Price-Set(price settings)
- 1.3.1 Rnd Set (rounding)
- 1.3.1.1 Rnd Type (rounding, default (0.4 as 0,0.5 as 1) and others according to customer

needs)

Press check to enter the settings, ↑ ↓ to select, and press check to finish.

1.3.1.2 Rnd actv Bits(retains decimal place, 2 decimal place by default)

Press check to enter the settings,  $\uparrow$   $\downarrow$  to select, and press check to finish.

1.3.2 Is Allow Change Price(allows for price change,)

Press check to enter the settings, ↑ ↓ to select, and press check to finish.

1.3.3 Auto Change Price (zero price change allows you to change the unit price when the product price is 0 and then print it out)

Press check to enter the settings,  $\uparrow \downarrow$  to select, and press check to finish.

1.3.4 PCS barcode Print bit(count barcode offset, adjust the location of the number of data bits indicated on the barcode)

Press check to enter the settings, ↑ ↓ to select, and press check to finish.

- 1.3.5 Unit Price (unit Unit)
- 1.3.5.1 Input price (input the price, use market jin or other non-kg units, make special setting, by special unit conversion standard unit, such as Apple 2 yuan / 500g=4 yuan / kg)

Press check to enter the settings,  $\uparrow$   $\downarrow$  to select, and press check to finish.

1.3.5.2 Output Price (Output price, set output special prices, such as 4 yuan / kg, can display 2 yuan / 500g, on the label)

Press check to enter the settings, ↑ ↓ to select, and press check to finish.

1.3.6 Discount Mode (discount method, Total Price(total price discount, discount after total price), Unit Price(unit price discount, total price for each item))

Press check to enter the settings, press Value to select values (C to delete) and press check to end.

- 1.4 Nrm1 Param Set(parameter settings)
- 1.4.1 Barcode Code type(formats the barcode, setting the number of bar code and the content corresponding to each bit)

Press check to enter the settings, press Value to select values (C to delete) and press check to end.

1.4.2 Barcode ID(sets the top two bits of the barcode)

Press check to enter the settings, press Value to select values (C to delete) and press check to end.

1.4.3 Zero WT PRT Set(Zero Reprint, printed with zero weight)

Press check to enter the settings,  $\uparrow \downarrow$  to select, and press check to finish.

1.4.4 Barcode WT Prt (boundary printing, which is allowed under minimum weight (40g))

Press check to enter the settings, ↑ ↓ to select, and press check to finish.

- 2 PLU Edit (PLU Edit)
- 2.1 PLU Edit (New PLU)
  - 2.1.1 Press check, to enter the PLU settings (display Input PLU)
  - 2.1.2 Enter the desired number and press check (Show Edit Name1)
- 2.1.3 Press check to enter the setting, this time you can choose to input Chinese English (case), adjust by pressing ↑ number 45, enter the desired content (press C when you need to delete), and press check (display Edit prc)
- 2.1.4 Press check first to enter the settings first, then enter the desired price, keep two decimal places by default, and press check (Show Edit Unit)
- 2.1.5 Press check to enter the settings, then select the desired unit, kg or PCS (press ↑ ↓ to the right of the SET key to select) and press check (Show Chg Prc Select).
- 2.1.6 Press check to enter the settings first, select whether to allow the modified price ("Can Not Chg Prc", "Allow Chg Prc") to press the " $\uparrow$ " " $\downarrow$ " key to the right of the SET key to choose, and press check (display Edit Dpt Num).
- 2.1.7 Press check to enter the setting first, set the department code, and press check (display Edit Grp).
- 2.1.8 Press check to enter the setting, set group coding, and press check (display Edit Item Num).
- 2.1.9 Press check to enter setting, set commodity code and press check (display Edit Barcode Type1).
- 2.1.10 Press check to enter setting, set label form, and press check (display Edit Fresh Dy)
- 2.1.11 Press check to enter the setting first, set the preservation date, and press check (display Edit Name1). The setting is complete. Set up the PLU can be effective on the scale, but other PLU s still need to import the PLU in the scale into the computer to view.
  - 2.2 Del PLU (Remove PLU)

Press check to enter the settings, press Value to select values (C to delete) and press check to end.

3 Rpt prt(Report printing)

Note paper is needed, so there was no research

- 4 ChangePassWord (modified password)
- 4.1 Setting Password
- 4.1.1 InputoldPassword, Enter the old password (1111) and press check (Show InputnewPassword)
- 4.1.2 Enter a new password (e. g. 2222), four digits, press check (Show InputnewPassword)
- 4.1.3 enters a new password again (e. g. 2222), four, press check (Show InputnewPassword) to end
- 4.2 Price Password
- 4.2.1 InputoldPassword, Enter the old password (9999) and press check (Show InputnewPassword)
- 4.2.2 Enter a new password (e. g. 8888), four digits, press check (Show InputnewPassword)
  - 4.2.3 enters a new password again (e. g. 8888), four, press check (Show InputnewPassword) to end

4.3 Whether Use Setting Password(uses the password, is the password for entry setting and price change, otherwise no password is required) Press check to enter the setting, "  $\uparrow$  " and "  $\downarrow$  " to make a choice, and press check to end.

5 Fac Set(factory setup, generally not accessible to customers)

Press check to enter the settings, enter the password "456888", and enter the specific project settings.

5.1 Dis Scale AD (Display AD)

Enter by check as long as the second and third rows are not too different (within 3).

5.2 Set Accuracy(Set the scale range, generally do not change)

Press check to enter the settings, ↑ ↓ to select, and press check to finish.

5.3 Set Gravity(Set gravity acceleration, normally)

Press check to enter the settings, press Value to select values (C to delete) and press check to end.

5.4 Set Range(setting (maximum) range, generally not change)

Press check to enter the settings, press Value to select values (C to delete) and press check to end.

5.5 Mchn Number set(product code, must not change)

5.6 Self Repair(Weight zero calibration, returned to the factory state with abnormal weight)

Press check to enter the settings,  $\uparrow$   $\downarrow$  to select, and press check to finish.

5.7 Reset To Fec (here is the initialization, the initialization of the content on the scale, including the IP address, commodity data, barcode type, etc.)

Press check to enter the settings, ↑ ↓ to select, and press check to finish.

5.8 InitPassword(to initialize the password to set the password for the previous function)

Press check to enter the settings, press Value to select values (C to delete) and press check to end.

## Regarding the calibration of the scale

1 SET  $\rightarrow$  1111  $\rightarrow$  PARAM Set  $\rightarrow$  FAC Set  $\rightarrow$  456888  $\rightarrow$  find a toothpick or fine object, poke the round hole above the Ethernet port  $\rightarrow$  press "  $\uparrow$  "  $\rightarrow$  into the special interface  $\rightarrow$  find a 5KG/10KG weight  $\rightarrow$  input 5000 / 1000, press to confirm  $\rightarrow$  to observe the value difference.